



Volvo Bus. Driving quality of life

KEEP YOUR VOLVO A VOLVO

Volvo Exchange Parts



JUST LIKE NEW

Our Genuine Volvo Parts are manufactured to such high standards it doesn't make sense to scrap them when they become worn – so we don't.

Volvo Exchange Parts is the smartest way to keep your Volvo a Volvo

SINCE THE 1940's we operate an exchange system that sends worn Genuine Volvo Parts back to the factory where they are remanufactured to become Volvo Exchange Parts.

Exacting quality testing ensures that all remanufactured parts are returned to the same product quality, durability and performance as corresponding brand new Genuine Volvo Parts. Which is why Volvo can offer the same warranty conditions on Volvo Exchange Parts as on our new Genuine Volvo Parts.

In short, Volvo Exchange Parts offers you a cost-effective way to maintain the distinctive qualities of your Volvo vehicle – without compromising on performance.



PURE VOLVO QUALITY AND VALUE



The distinctive performance of a Volvo vehicle makes a life-long impression

THE IDEA BEHIND Volvo Exchange Parts is to provide you with easy access to top-quality exchange units, which can be quickly and conveniently used to replace a worn part. Installation takes a far shorter time compared to repairing an existing part, so you minimise your downtime.

Exchanging worn parts allow Volvo to supply high quality and cost-effective exchange parts, while reducing raw material use by up to 85%, which leads to environmental advantages for us all. All in line with Volvo's core values of quality, safety and environmental care.



HOW VOLVO EXCHANGE PARTS WORKS FOR YOU



1. You return your worn part to your dealer who will then set the exchange process in motion.



4. Volvo Exchange Parts are stored in our warehouses and are distributed to meet your requirements.

1

4

2

2. You buy a Volvo Exchange Part at an attractive price, offered with the same warranty conditions as our new Genuine Volvo Parts.



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3. Worn parts, cores, are identified and thoroughly inspected and only those that pass are sent to the remanufacturing plant to be given a new life as Volvo Exchange Parts.



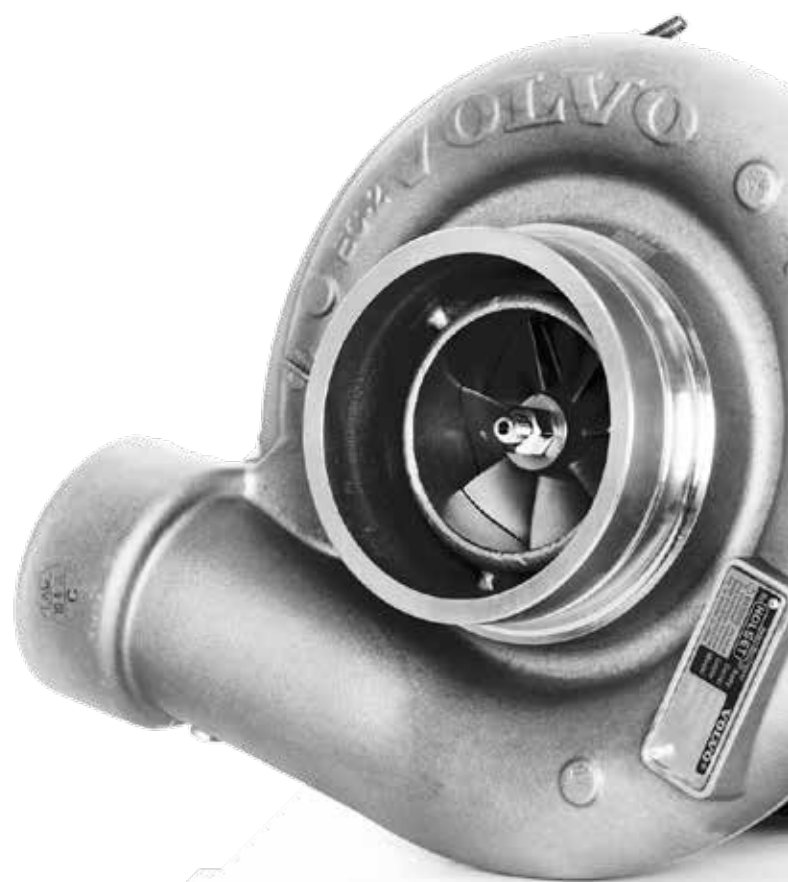
THE PROCESS THAT CREATES NEW LIFE

DURING THE remanufacturing process the returned worn parts, cores, are completely disassembled so their condition can be accurately assessed. The components are then stripped from the core and thoroughly cleaned before they are inspected.

All wear components such as bearings, seals and brushes are replaced with brand new Genuine Volvo Parts. If necessary, components are upgraded to the latest technical specifications and then reassembled before being comprehensively tested to verify

Why Volvo remanufactured parts make the best choice

The benefits of Volvo Exchange Parts	Used parts	Repaired parts
Completely disassembled, checked and reassembled		
Components replaced or machined according to Volvo's latest specifications		
High parts availability and fewer labour hours, thus maximising vehicle uptime		
Complete final test cycle, same as for new parts		
Full Volvo parts warranty and less risk		
Reduced environmental impact	✓	✓



the product's performance. The outstanding quality and functionality of all Volvo Exchange Parts are endorsed with the same warranty conditions as brand new Genuine Volvo Parts and the cost-effective nature of the remanufacturing process ensures they are competitively priced.

New (Genuine Volvo Parts)	Remanufactured (Volvo Exchange Parts)
n. a.	✓
✓	✓
✓	✓
✓	✓
✓	✓
	✓

ENGINE The engine is the heart of the vehicle and controls the power and fuel economy. Therefore it is vital that it runs smoothly and delivers performance that evenly distributes the power for better economy and driveability.

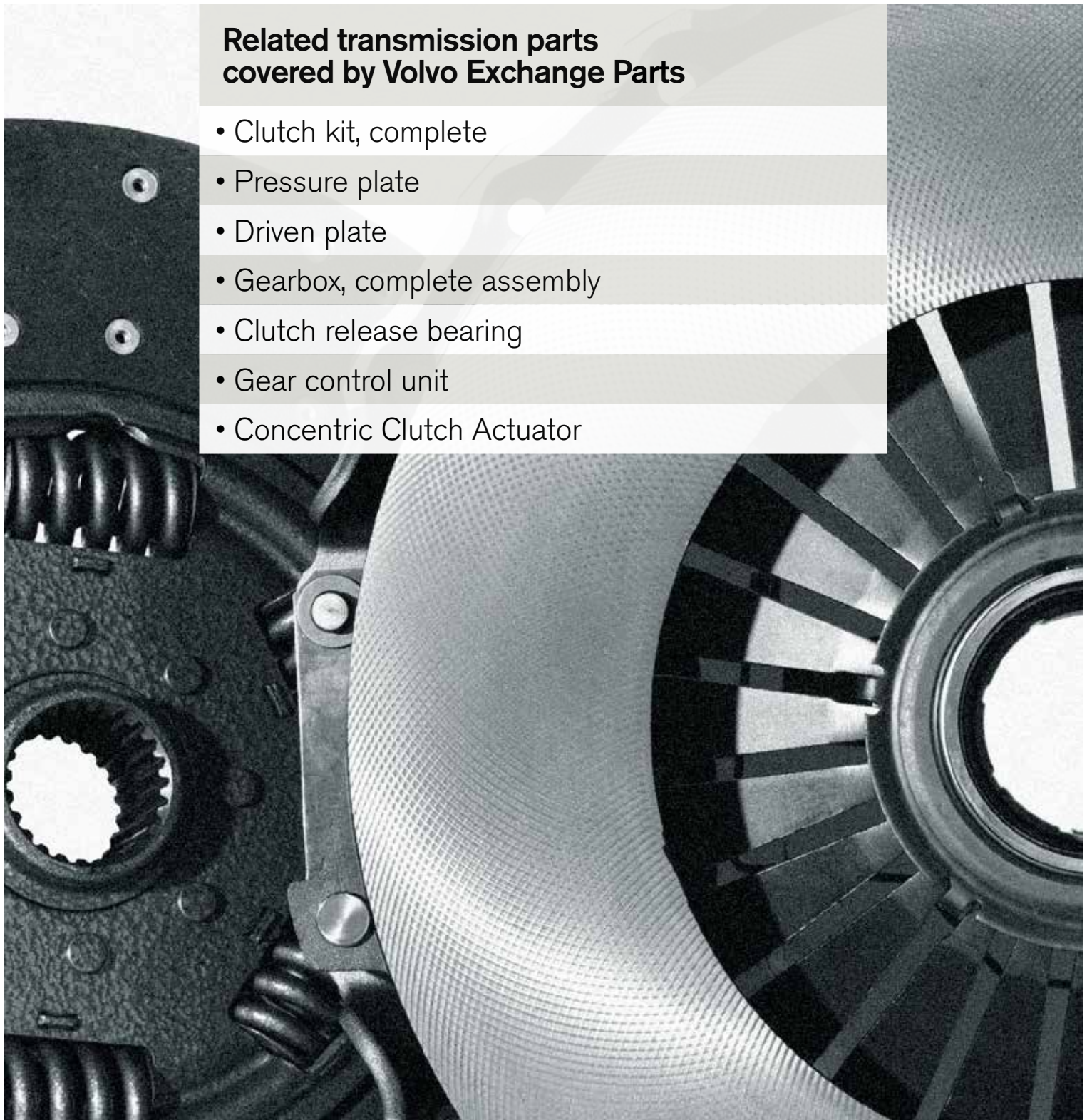
Related engine parts covered by Volvo Exchange Parts

- Engine, complete
- Engine, short block
- Cylinder head
- Crankshaft
- Fuel pump
- Fuel injector
- Unit injector
- Diesel particulate filter
- Turbo charger
- Ad-blue pump
- Radiator
- Coolant pump
- Thermostat controlled fan
- Intercooler
- Control unit, engine

TRANSMISSION As more and more power and torque are transmitted through the powertrain it becomes vitally important to use Genuine Volvo Parts the whole way. The electronics of the automated I-Shift gearshift system ensure the correct gear is selected so the engine works as economically as possible.

Related transmission parts covered by Volvo Exchange Parts

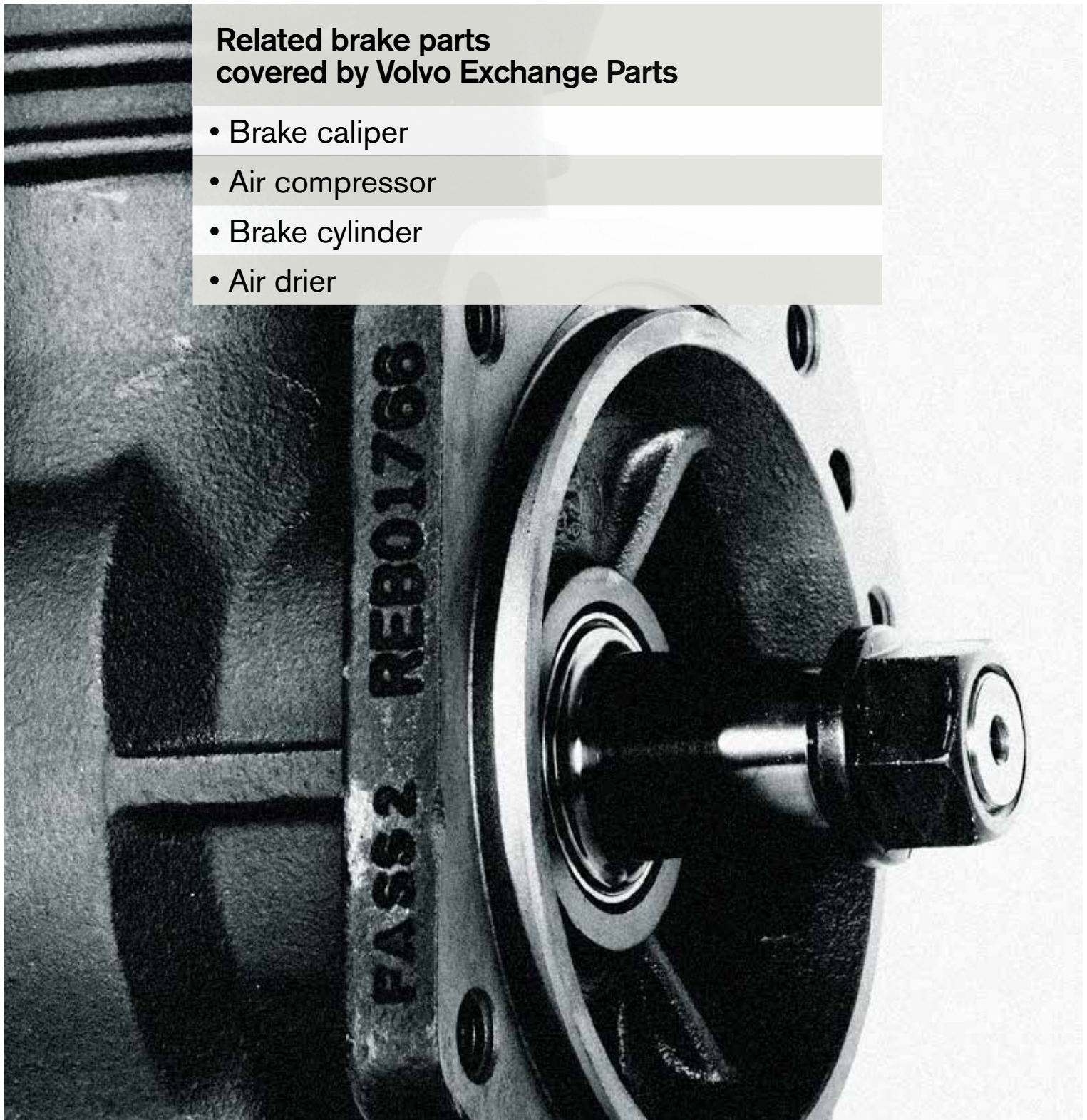
- Clutch kit, complete
- Pressure plate
- Driven plate
- Gearbox, complete assembly
- Clutch release bearing
- Gear control unit
- Concentric Clutch Actuator



BRAKE Volvo's Electronic Braking System (EBS) and patented disc brake technology help provide Volvo vehicles with a very high degree of safety. Greater stability, reduced stopping distance and enhanced roadholding can only be achieved when the braking system is functioning perfectly.

**Related brake parts
covered by Volvo Exchange Parts**

- Brake caliper
- Air compressor
- Brake cylinder
- Air drier



STEERING Perfect stability at high speeds. Total control at low speeds. And drastically reduced strain on your muscles. The groundbreaking Volvo Dynamic Steering will completely change the way you drive. Without effort, your Volvo simply follows your intentions.



**Related steering parts
covered by Volvo Exchange Parts**

- Steering gear
- Servo pump

ELECTRIC The electrical system function is a critical factor for the functionality of the vehicle. A Volvo alternator always has an optimum interface with the rest of the electrical system. Therefore, Volvo always specifies the highest requirements for all constituent parts in alternators.



Related electric parts covered by Volvo Exchange Parts

- Alternator
- Starter motor
- Tachograph



**VOLVO
EXCHANGE
PART**

ABOUT VOLVO EXCHANGE PARTS

Volvo Exchange Parts are remanufactured to equal or exceed the original performance levels. This ensures that our customers can maintain the performance, reliability and quality of their vehicles.

The process is quite simple. A customer returns a worn part and buys a Volvo Exchange Part in return. The worn part is inspected and, if approved, remanufactured. It's then stored in our global warehouse network until needed by another customer.

This re-use of material minimises our environmental impact. Since all work follows our strict quality standards this also ensures that our customers enjoy profitable and trouble-free operations for years. In short, it's the most cost-effective way to keep any Volvo a Volvo.

The Volvo logo, consisting of the word "VOLVO" in a bold, blue, sans-serif font.

Volvo Bus

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